



Data Sheet - APET sheet For FFS

| | |
|-----------------|--------------|
| Product | APET Sheet |
| Type of process | FFS machines |

Sheet Parameters

| | | |
|----------|----------------------|-----------|
| Material | Material composition | structure |
| APET | recycled / virgin | AB,ABA |

| | | | |
|------------------|---------------|-----|-------------------|
| Oxygen @25°C dry | ASTM D-3985 | | |
| | 250 | 350 | 450 |
| | | | [µm] |
| APET+PE | 13 | 9.5 | 7 |
| | | | cc/m ² |
| APET+PE-H.B | All Thickness | | <1.5 |
| | | | .day.1atm |

All values pertain to the original sheet and not to final product.

| | |
|--------|---|
| colors | transparent, *opaque, *semi transparent |
|--------|---|

*standard colors or as request by the customer.

| | | |
|-----------|------------|------|
| width | 245 - 1380 | [mm] |
| Thickness | 150 - 1200 | [µm] |

| | | |
|--------------------------------|------|----------------|
| Roll weight & length tolerance | ±10% | |
| Width tolerance | -0 | [mm] |
| | +1 | |
| Thickness tolerance | ±3% | average |
| | ±5% | specific point |

Roll property

| | | |
|-------------|------|------|
| Max. Dia. | Ø600 | [mm] |
| Min. Dia. | Ø200 | [mm] |
| Max. weight | 400 | [Kg] |
| Min. weight | 30 | [Kg] |

| | | | |
|---------------|-----|------|--------|
| core length | +0 | [mm] | |
| | -10 | | |
| Core Dia. I.D | Ø3" | Ø6" | carton |

Comments

- Roll winding - sealing Layer on inner side marked with Sticker.
- Continuity of roll : max. 1 connection in continuity of roll ,the connection is clearly marked.

Packaging

- Roll numbers, weight and length. According to attached packing list.
- Each roll wrapped in "stretch", stoppers in core ends .Rolls under 40 [Kg] wrapped in bag,closed into the core stoppers.
- Card board sheet between layers and wooden pallet .
- Every pallet covered with PE liner .Wooden pallet lids on top of PE liner.
- Roll identification : for each roll 2 identification stickers 1 inside core 1 on roll .
- Details included : producers name ,client name , client order number , product name , product code , batch number ,width , thickness, production date, workers name, roll number.
- Pallet identification : each pallet identified by A4 size page including: product name , client name , client order number ,rolls weight and length, total number of rolls ,net and total weight, production date , inspection sticker Q.C.

